

Amendments to the Specification:

Please replace the paragraph beginning at page 2, line 22 of the present application with the following rewritten paragraph:

--An aspect of the invention of the present disclosure is directed to a method of inducing a plastic deformation in a web. The method includes creating a web path including a first portion, a second portion, and a third portion, wherein the first portion ~~passes along~~ is defined at least partially by a first rotating member, the second portion ~~includes a radiused section having an effective radius and the third portion passes over~~ is defined at least partially by a second rotating member ~~and the third portion is defined between the first rotating member and the second rotating member~~. The first and second members are co-rotating member. A web is passed through the web path. A plastic strain is induced in the web when the web is passed through the radiused section.--